



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-5

Job Sheet 174041



Part No: D3183-5

Job Qty: 50 ea

Part Name: Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/20/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C1 IPP: A 03.03.27 New issue KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		3/20/18	0.00	0.00	Purchasing		AT 18/03/22
110	Packaging	50 pcs		3/20/18	0.00	0.00	Packaging2		AT 18/03/22
120	QC	50 pcs		3/20/18	0.00	0.00	QC6		38
130	Packaging	50 pcs		3/20/18	0.00	0.00	Packaging3-1		MAR 28 2018
140	QC21-SA	50 Ea		3/20/18	0.00	0.00	QC21		MAR 28 2018

Part Op 100 - Issue P/O: 39259 Bearing as per Dwg D3183 Single row, deep groove, Conrad type, shielded Possible
Descriptions: Supplier: NSK P/N 6800ZZ Certificate of conformity note is required
110 - Ensure certificate of conformity is attached

MAR 09 2018

DAS
13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
6800ZZ	Bearing D3183-5	50 pcs (1 ea)	100-Purchasing	5053843

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6800ZZ	50	0	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 11:11 AM dart.lavoie.chantal

CONTAINER NO.



Bearing

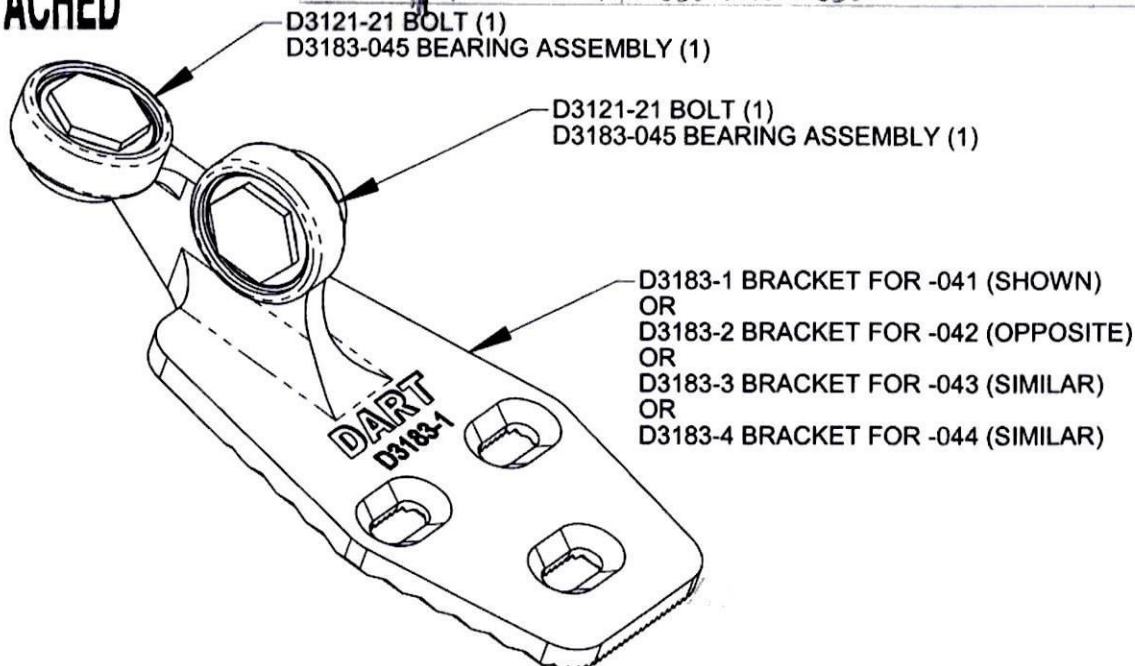
PART NO: D3183-5
Serial No/Batch: S053849
Revision:
Operation: Packaging
Change No:

Mfg Date: 03/22/18
Job No: 174041

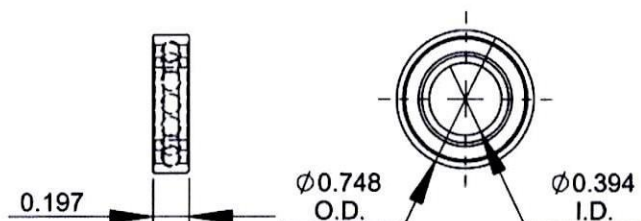


DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3183	REV. C SHEET 1 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1
A	03.01.24	NEW ISSUE	
B	03.06.17	REMOVE BEARING; 1.012 WS 0.882	
C	04.02.17	ADD -045/-9; 0.182 WAS 0.431	
CI	# 04.11.09	0.830 WAS 0.850	

RELEASED
04.03.01
DEO ATTACHED

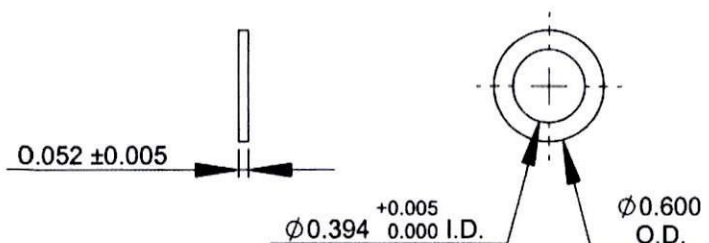


D3183-041 BRACKET ASSEMBLY (SHOWN)
D3183-042 BRACKET ASSEMBLY (OPPOSITE)
D3183-043 BRACKET ASSEMBLY (SIMILAR)
D3183-044 BRACKET ASSEMBLY (SIMILAR)



D3183-5 BEARING:
SPECIFICATION CONTROL DRAWING

- 1) SINGLE ROW, DEEP GROOVE, CONRAD TYPE, SHIELDED
- 2) POSSIBLE SUPPLIER: NSK P/N 6800ZZ
- 3) ALL DIMENSIONS ARE IN INCHES



D3183-7 WASHER

- 1) MATERIAL: AISI 303 ROUND BAR (M303R) ANNEALED
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

COPYRIGHT © 2003 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039259**

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO039259

PO Date: 3/9/18

Due Date: 3/20/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAR 12 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	PFS-LNNC14S		SS Locknut receive ea	Firmed	3/20/18	50 Ea	0 Ea	50 Ea	\$0.07/Ea	\$3.50
Line Item Note w/o no. 173478										
2	E3TZ-4730-A		Bumper	Firmed	3/20/18	10 Ea	0 Ea	10 Ea	\$28.86/Ea	\$288.60
3	SWA6A-1400	0-5000300	Circlip Internal	Firmed	3/20/18	20 Ea	0 Ea	20 Ea	\$3.06/Ea	\$61.20
4	C45-3-2-1	0-5100037	Snap Ring	Firmed	3/20/18	20 Ea	0 Ea	20 Ea	\$0.85/Ea	\$17.00
5	C45-3-12	06TH06	DU Bearing	Firmed	3/20/18	20 Ea	0 Ea	20 Ea	\$0.98/Ea	\$19.60
6	6800ZZ		Bearing D3183-5	Firmed	3/20/18	50 pcs	0 pcs	50 pcs	\$1.48/pcs	\$74.00
7	J07540M		Socket	Firmed	3/20/18	12 Ea	0 Ea	12 Ea	\$45.04/Ea	\$540.48
8	K010-0608		Hose Ø1/2 OD x Ø3/8 ID x 12-1/2ft	Firmed	3/20/18	100 ft	0 ft	100 ft	\$0.50/ft	\$50.00
9	SWA10A-1200	0- MB505520TH	Lower DU Bearing 50 x 55 x 20 Dry-Slide Bushing	Firmed	3/20/18	20 Ea	0 Ea	20 Ea	\$7.25/Ea	\$145.00
10	TEMP2A		Temp Gauge	Firmed	3/20/18	10 Ea	0 Ea	10 Ea	\$68.08/Ea	\$680.80
11	RBE- 350INCLINOMETER	YA328A	Inclinometer	Firmed	3/20/18	10 Ea	0 Ea	10 Ea	\$69.53/Ea	\$695.30

Grand Total: \$2,575.48

Order Notes

CERTIFICATE OF COMPLIANCE

RE: 6800-ZZ BEARING

To Whom It May Concern:

Our bearing rings and balls are made of high carbon chromium steel GCr15 which has a chemical composition equivalent to SAE 52100. The hardness of bearing rings is HRC 59-64 and HRC 60-65 for steel balls. Unless specify, bearings are 25-30% filled with Alvania No. 2 grease or Chevron SRI#2 grease or equivalent.

Stella Fan
Phone: 905-629-4255
Fax: 905-629-2358

